

LABORATORY TEST REPORT

O-Ring Division 2360 Palumbo Drive Lexington, KY 40509 (859) 269-2351 Date: 3/22/2022 Compound: V1289, LV2300-08 (VG130-75) Part Size: T0606075 Specification: ASTM D2000 M2HK707 A1-10 B37 B38 E078 Z1 (Shore A Hardness 75 +/-5), Z2 Elongation 100% min, Z3 (Specific Gravity), Z4 (TR-10)

LTR90033

LTR138862

Report:

Lab: Lexington Lexington LV2300-08 (VG130-75) Compound: V1289 Batch: 80047465 81076766 Test Test Spec Test **Original Physical Properties** Method Limits **Results Results** (Z1) Hardness, Shore A, pts. ASTM D2240 75 ±5 76 77 Tensile Strength, PSI (Mpa) ASTM D412 1015 (7) 1766 (12.18) 1669 (11.51) (Z2) Ultimate Elongation, % ASTM D412 100 151 168 ASTM D297 1.74 (Z3) Specific Gravity as received 1.88 Fluid Resistance (Basic Requirement) IRM 903, 70 hrs @ 302°F ASTM D471 +2 +2 Volume Change, % +10(A1-10) Heat Age 70 hrs. @ 482°F +10 Hardness Change, pts. ASTM D573 -1 -1 Tensile Strength Change, % -20 -25 -9 Ultimate Elongation Change, % -25 +7 -10 (B37) Compression Set (Plied) 22 hrs. @ 347°F Percent of Original Deflection, Max ASTM D395 Method B 50 11 5 (B38) Compression Set (Plied) 22 hrs. @ 392°F Percent of Original Deflection, Max ASTM D395 Method B 50 16 5 (E078) Fluid Resistance Service Fluid 101*, 70 hrs @ 392°F Hardness Change, pts. ASTM D471 -15 to +5 -6 -3 Tensile Strength Change, % -40 -15 -13 Ultimate Elongation Change, % -20 -3 -8 Volume Change, % 0 to +15 +9 +5 (Z4) Low Temperature Resistance

*Service Fluid 101 is no longer readily available. The recommended alternative Mobil Jet II was used to generate VG130 comparative data

ASTM D1329

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Approved By:

m Frankum

report

-37(-38)

Jacob Ballard, R&D Engineer

Tested By:

TR-10, temperature °F, (°C)

Caitlyn Frankum, Laboratory Manager



-44(-42)